



**eMOBILITY BROCHURE** 

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### PREFACE

It's about our future! That is why the topic sus- in which the speed of innovation is higher than tainability becomes increasingly important – for ever before and changes are an essential part us as a company and employer, but also for our of everyday life, the values reliability, speed markets and the whole world. From the very be- and entrepreneurial responsibility have become ginning, the Muehlbauer Group has been com- even more relevant. mitted to sustainability. Our corporate strategy is Our dedicated employees, as well as all the peobased on combining economic necessity, eco- ple around the globe who trust in our technolological reason and social responsibility in all pro- gies are our key to success. We are all the more cesses and decisions to create a solid founda- aware of our responsibility to society. When tion that our customers, business partners and dealing with innovations, especially in the digital over 4000 employees can rely on at all times. domain, the focus must not be on short-term This is also testified by the exceptionally high profit maximization; our goal must be to use level of vertical integration, which guarantees the latest technologies to make our lives more short distances, fast delivery times, and the sustainable - and we look forward to continuing highest quality and makes us unique on the to go this course together with our employees, world market.

With our highly competent employees and 40 locations worldwide, we are world market leader in many of our markets and, every day, we work hard to further develop our technologies and meet tomorrow's needs. In a world Josef Mühlbauer

customers and business partners.

for / lis elars



### DRIVING INNOVATION. POWERING eMOBILITY.

key element of global decarbonization. Our focus is card and passport production, and we've set induson clean, efficient transport powered by batteries and try standards with our unique die sorting technology hydrogen fuel cells. We provide advanced production in the semiconductor sector. Today, we're bringing equipment and turnkey assembly solutions for battery that expertise to eMobility, combining our established cells, fuel cells, and battery management systems, technologies, intellectual property, and rapid protohelping to make this vision a reality.

At Muehlbauer, we are committed to eMobility as a Since 1981, Muehlbauer has been a leader in smart typing capabilities to drive innovation in this field.

### OUR TECHNOLOGICAL STRENGTHS

Our success is driven by several core technologies:

- In-house parts production: Rapid prototyping and precision-engineered components.
- Die sorting technology: Industry-leading performance, placing over 60,000 dies/hour.
- Advanced vision technology: Ensuring precise inspection and monitoring at every production stage.
- Industry 4.0 software (MB PALAMAX<sup>®</sup>): Provides real-time production insights, enabling continuous optimization.





**REEL-TO-REEL, REEL-TO-SHEET** 



**ROTARY PLACEMENT** 







### **RESULTING IN THESE SOLUTIONS**

solutions for 3 eMobility sectors:

notching over stacking and cell assembly, duction capacities. including X-ray and/or CT quality checks. Its modular concept allows the flexibility to Our first-of-its-kind Membrane Elecscalable up to GIGA capacity solutions.

against irregular operating conditions. Our product design.

Muehlbauer developed state-of-the art Muehlbauer Battery Management Assembly Line fully automatically installs electrical contacts on boards and cells to Our Battery Cell Assembly Line offers connect both with each other, enabling the customized solutions for the production BMS to manage the battery cell. Our line of battery cells, covering processes from is designed for high scale automotive pro-

perfectly adapt to the specific cell assem- trode Assembly Line with Fuel Cell bly requirements, e.g. to run as standalone Stacking Module and testing unit covmodule or as fully automated unit. Our ers the precise lamination of a specific equipment covers pilot production and is number of cell layers, including frames, membrane and electrodes with highest precision. Output of the MEA line is a ful-A Battery Management System (BMS) ly completed MEA as defined by product controls, regulates and monitors cell specifications. The fuel cell equipment connecting boards, reports measures is designed for high capacity fuel cell and problems, thus protecting the battery system manufacturing with customized

» Ready for Industry 4.0 – we are! «



### **KEY BENEFITS**



#### ALL IN-HOUSE PRODUCTION

- Muehlbauer Parts & Systems
- Rapid prototyping
- > 700 R&D engineers
- Worldwide footprint eMobility centers located in Europe

#### UNIQUE VISION

- Total stack accuracy  $\pm$  100  $\mu$ m
- Particle detection on electrodes down to 20 µm
- "On the fly" vision inspection



#### GIGA GROWTH

- 3 new eMobility centers in EU
- » Roding, Germany
- » Nitra, Slovakia
- » Stara Pazova, Serbia
- Clean & Dry rooms for testing and sample production



#### SERVICE

- 24h/7 hotline & remote service
- Full service & spare parts for machine's lifetime
- More than 40 service locations worldwide



#### INDUSTRY 4.0

- MB PALAMAX<sup>®</sup> software Industry 4.0
- Digital solutions for smart factory
- 100% traceability including vision data from each process step





- 13011132

Produce greener Battery. Reuse Resources. Make supply chain circular. Muehlbauer's Battery Cell Assembly Line for the manufacture of pouch cells and prismatic cells for lithium-ion batteries runs with greatly reduced carbon footprint. Our design promises low energy costs, an extremely small footprint and achieves record performance. Efficiency and Simplicity.



Our **Cell Assembly Line (CAL)** is designed for **efficiency, pre-** the sheets, guaranteeing a reliable and high-performance battery cision, and quality, ensuring the production of high-performance cell. Next, the final welding process is completed, followed by a battery cells. The process begins with the **preparation of anodes** protective layer wrapped around the stack for enhanced safety. The and cathodes, which are singulated and made ready for stacking. cell is then inserted into the can and securely sealed using laser Once fed into the stacker, the sheets are alternately stacked, while welding. To uphold the highest quality standards, an X-ray inspecthe separator foil is added using a Z-folding technique. To tion checks the cell's condition once more. Finally, a helium leak ensure optimal electrical conductivity, the electrodes are secu- test ensures flawless sealing before the electrolyte is added, comrely welded together. A **CT scan** verifies the precise alignment of pleting the process.



**PRISMATIC CELLS** 





STACKING



TAB WELDING



FINAL WELDING













### NOTCHING FOR **BATTERY CELL PRODUCTION**

Notching is a crucial roll-to-roll process dards, supporting efficient, high-volume speed, our system ensures that every eMobility market. electrode is notched to the highest stan-

for converting battery foils. Muehlbauer's manufacturing. By integrating advanced notching technology is designed to meet laser cutting, automated material hanthe high demands of modern battery cell dling, and real-time inspection, we provide production. With a focus on precision and a reliable solution for the fast-evolving



#### 1. MATERIAL INPUT

placed on the input station. An automatic splicing system ensures a continuous flow of material, keeping the production ensuring accurate placement for the cutprocess running smoothly without interruptions. Designed for efficiency, the system integrates seamlessly with Automated Guided Vehicles (AGVs), allowing for easy material handling and minimizing downtime.



Before the laser cutting begins, the mate-The electrode material, provided in rolls, is rial is cleaned to remove any dust or particles from its surface. The vision-guided system precisely positions the material, ting process. A high-performance laser then notches the electrodes, adding tabs where required. Operating at speeds of up to 180 m/min, the system maintains precision and achieves  $\pm 150 \ \mu m$  TAB-to-TAB accuracy, even in high-speed production.

2. LASER CUTTING



#### 3. CLEANING

After the laser cutting process, a combi- on the fly" technology, which uses top nation of contact and contact-less cleaning removes any dust or particles created the notched electrodes. This real-time induring the cutting process. This step ensures the electrodes have a clean surface, which is crucial for maintaining high product quality and avoiding contamination.





production step.

#### TECHNOLOGY HIGHLIGHTS

- Notching speed up to 180 m/min
- $\pm 150 \,\mu m$  cutting accuracy
- Optional dual-sided notching and slitting
- Coating edge inspection on both sides
- 100% inline inspection for accuracy and particle detection
- Reduced thermal impact zone for enhanced material integrity
- Ongoing R&D at MB Laser Solution & Laser Lab since 2022 to optimize parameters
- Full AGV compatibility for loading and unloading

#### 4. INLINE VISION INSPECTION

The system features advanced "vision and bottom line scan cameras to inspect spection checks for defects, such as surface damage or burns, ensuring that only high-quality electrodes proceed to the next



Once the electrodes have been notched and inspected, they are rewound into a coil, ready for the next stage in the production line. The system is designed to work seamlessly with AGVs, allowing for efficient and reliable material transport to the next processing stage.







### **BATTERY STACKING:** PRECISION IN EVERY LAYER

flexibility for different production needs. solutions are fully prepared for the evol- performance.

Muehlbauer has developed an exception- ving needs of the Li-metal and Solid-State al Stacking Solution that combines high Batteries sector or any developing chemspeed and high precision in a single line, istry Battery stacking requires exceptional with scalability for GIGA capacity solu- precision and reliability to ensure perfect tions. Our system incorporates two stack- alignment of anode and cathode materials, ing heads, achieving a throughput of up optimizing energy storage. Muehlbauer's to 10 sheets per second. It supports both advanced technology addresses these Z-folding stacking and single sheet stack- challenges, providing a fast, efficient, and ing with a pre-laminated separator, offering highly accurate solution for the growing eMobility industry. Every step, from mate-Designed and agnostic for the next genera- rial input to final stacking, is meticulously tion of battery technologies, Muehlbauer's controlled to ensure superior quality and



#### 1. MATERIAL INPUT

The anode material is supplied in rolls (coils) on one side of the machine, while The material is then singulated through the cathode material enters from the other mechanical cutting, which separates it side. The system is capable of handling all materials, including separators, and is designed for seamless integration with Automated Guided Vehicles (AGVs), ensuring smooth material transport and minimal downtime.



#### 2. MATERIAL SINGULATION

into individual sheets or electrodes. This cutting process is performed with high speed and precision, and optional laser cutting can be used for full cuts or singulation, depending on the production requirements.



#### 3. CLEANING

during the cutting process. This step ensures that the electrodes are free from contaminants, which is essential for throughout production.



After cutting, both contact and con- A top and bottom line scan camera system tact-less cleaning systems are employed inspects the cut electrodes using Muehlto remove any dust or particles created bauer's patented "vision on the fly" technology. This system checks the sheets for any damages including dirt, ensuring that only the highest-quality electrodes move maintaining the highest quality standards forward. The system also includes a reject station for defective pieces.





### **KEY FEATURES**

• Fast Stacking Speed: Achieve up to 0.115 seconds per sheet

PROJECT

- Compact Design: Fits within 30 m<sup>2</sup>. maximizing floor space
- Precision Alignment: On-the-fly sheet correction with 150-micron accuracy
- Comprehensive Inspection: Advanced top/bottom electrode inspection for particles
- Full Traceability: Integrated particle detection ensures quality at every step
- AGV Ready: Designed for seamless integration with Automated Guided Vehicles (AGVs)

#### 5. STACKING

The electrodes are then stacked, alternating between anode and cathode, using advanced Z-folding and pick & place methods. This process ensures precise electrode alignment for optimal performance. Whether pre-laminated separators are used or mono cell stacking is required. the system delivers high-speed stacking with unmatched precision, achieving up to 0.115 seconds per sheet. Additionally, the system is designed for AGV operation, ensuring efficient material handling.



# GIGASCALE

MANUFACTURING

With a focus on innovation and sustainability, we have revealed our inaugural ATECH GIGA center on July 8, 2023, serving as a hub for innovative ideas to come to life. Encompassing 20 acres of land, our GIGA factory showcases efficiency and scale, establishing a new benchmark within the industry.

This expansion includes a dedicated dry room, where our battery cell assembly lines operate under precise conditions to ensure optimal performance, maintaining strict control over humidity and temperature. At the core of our operations is Advanced Automation, where precision and productivity converge on our battery cell assembly line. The GIGA plant has the potential to revolutionize various industries, from electric vehicles to sustainable energy solutions.

#### "It's not just about what we make; it's about how we make it."

We prioritize maximizing our global impact while minimizing our environmental footprint through the utilization of renewable energy sources and the implementation of eco-friendly practices. Muehlbauer is broadening its horizons by establishing a new production site in Slovakia (Nitra) and Serbia (Stara Pazova).





HQ in Roding, German





### FROM MACHINE DEMONSTRATION TO SAMPLE PRODUCTION

In our Demoroom, we do not just showcase machines – we demonstrate complete production capabilities for pouch and prismatic battery cells. From Notching to Stacking, you can experience live how we manufacture A, B, and C samples using real processes and equipment. These sample types represent key stages in battery development: from early functional prototypes (A-samples), to more refined, production-representative units (B-samples), all the way to near-series samples (C-samples) used for final validation.

It's your chance to explore how Muehlbauer supports the dynamic eMobility market with practical, scalable, and high-precision solutions.

CALINEERING GIGA CENTER



### **PERFECT CONDITIONS** FOR BATTERY PRODUCTION WITH OUR DRY ROOMS

Muehlbauer's new dry rooms ensure op- • Moisture Control: The dry rooms keep timal conditions for battery production. By carefully controlling temperature and humidity, we provide a stable environment that preserves the quality of sensitive materials used in manufacturing. These rooms are a key part of our commitment to maintaining high standards in production.

With Muehlbauer's experience, these dry rooms raise the bar in clean energy production, contributing to the next generation of batteries.

- materials at the right moisture levels, preventing damage during production.
- Prototyping & Commissioning: These spaces support the development of prototypes and commissioning, making sure products meet specifications before scaling up.
- Capacity: 4 x Dry rooms available • Certification: up to ISO 6 certification with temperature down to -60°C



#### Notchina

Cutting and preparing the elec- Layering the electrodes to trodes for precise stacking

Stacking form the core of the cell

Tab Welding Attaching electrical contacts to the stacked cells

#### **Final Welding**

Final electrical connections under controlled conditions Wrapping Protecting and securing the cell structure

#### Cell to Can Inserting the stacked cell into the can













### END-TO-END BATTERY **PRODUCTION IN OPTIMAL** CONDITIONS

INSIDE OUR DRY ROOMS, WE INTEGRATE ALL CRITICAL PRODUCTION STEPS FOR POUCH AND PRISMATIC CELLS UNDER REAL MANUFACTURING CONDITIONS

#### **Process Inspection with** X-Ray

Non-destructive internal inspection for quality assurance and alignment







By combining advanced process technology with carefully controlled environmental conditions, Muehlbauer ensures consistently high product quality, reliability, and process stability throughout the entire production chain.





### BATTERY MANAGEMENT SYSTEM

The Battery Management System (BMS) plays a crucial role for electric vehicles. It manages the entire operating cycle of EVs and ensures battery system safety, temperature control, charge balance, and more. The BMS can perform a variety of functions depending on the application.



### BATTERY MANAGEMENT SYSTEM

automotive production capacities and with PHEV and EV sizes. covers process steps from parts assem-

The Muehlbauer Group offers fully auto- bly over connector placement to final testmated battery management system equip- ing. Our modular concept consists of four ments for production of cell connecting assembly lines, which are also available boards. Our line is designed for high scale as stand-alone modules, and is compliant

#### MUEHLBAUER BATTERY MANAGEMENT SYSTEM ASSEMBLY LINE

Our high speed BMS Assembly Line can be configured as semi-automated or tween board and cell. MB cell connecting impressive accuracy and high flexibility. board assembly line includes parts assembly, contact placement, connection of the contacts via a specific substrate, and final testing per specification for electrical performance and quality. The customizable modules of our BMS Assembly Line

manufactures the control boards, which fully automated systems, flexibly tailored are mounted on top of the battery cells, to product requirements. Our unique serial thus creating an electrical connection be- production solution promises high speed,

- Line consist of:
- » Pre-assembly line
- » Frame assembly line
- » Final assembly line
- » Test line

#### TURNKEY BMS SOLUTIONS









### FUEL CELL

Muehlbauer develops tailored solutions for the production of membrane electrode assemblies (MEA). Our focus: reliable processes, precise converting, and full in-line quality control. From handling sensitive CCM and subgasket materials to placing GDLs with accuracy - each step is optimized for repeatability and minimal waste. The result: consistent, production-ready MEA units that meet the demands of scalable fuel cell manufacturing.

Section 20



# 

### MUEHLBAUER MEA

From roll to finished MEA – every step in our line is built for precision, consistency, and zero compromise on quality.

# A REAL Same S ADHESIVE FRAME UNWINDER CUT & PLACE **APPLICATION & ACTIVATION**

### MUEHLBAUER MEMBRANE ELECTRODE ASSEMBLY LINE

The Muehlbauer fuel cell portfolio consists of first-of-its-kind fully automated MEA production line, fuel cell stacking line and testing. The fuel cell equipment is designed for high capacity fuel cell system manufacturing with customized product design. The MEA line covers the precise lamination of a specific number of layers, including frames, membranes and electrodes with highest precision. Output of the line is a fully completed MEA as defined by product specifications. Muehlbauer's MEA line has been developed for high speed & accuracy manufacturing, alignment accuracy of 100  $\mu$ m. Muehlbauer systems are also capable of high scale electrolyzer manufacturing.

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#### FRAME UNWINDER

We offer unwinders for all kinds of MEA & Place unit. It converts two subgaskets material – whether protected, unprotected, elastic, or brittle. Depending on the reaching speed of up to 20 m/min & required productivity, systems can be equipped with waste-free back-to-back auto-splice units to maintain continuous operation without material loss.



#### CUT & PLACE

At the core of the line: our patented Cut and one CCM into a complete 5-laver MEA web with unmatched precision. Fully synchronized and 1 Hz-ready, this system enables clean converting without generating CCM waste – compact, efficient, and proven.



#### ADHESIVE APPLICATION & ACTIVATION FOR ALL TYPES OF MATERIAL

Adhesives are applied under controlled. particle-free conditions to ensure reliable bonding. Depending on the adhesive tech- cy. Positioning is continuously monitored nology, glue is activated using either UV light or heat - tailored to your process vision technology to ensure every sheet needs.







GDL PLACEMENT

Our placement units handle both fleeceand paper-based GDLs with high accuraand validated by Muehlbauer's integrated meets exacting placement tolerances.

#### FINAL CUT & QUALITY CONTROL

A precision cutting unit separates the web into individual MEA sheets - clean and consistent like a cookie-cutter. By this point, every element has passed 100% inline inspection, with all critical placements and parameters validated throughout the process.



## FUEL CELL

### MEA INTEGRATED PRODUCTION PROCESS

#### MUEHLBAUER STACKING MODULE

Our Fuel Cell Equipment is designed for high capacity fuel cell system manufacturing with customized product design. The stacking system has multiple configurations with the possibility of high automation or semi-automated process steps, covering stacks for a variety of industries, including automotive, aviation, energy storage and marine applications.

The stacker consists of customized magazines for BPP & MEA as input materials and pick & place heads in order to ensure that each head is picking always the same product. This is needed to maintain the proper configuration, while materials significantly differ in behavior.

During the transport to the place position, automatic "MB on the Fly" inspection is performed, which corrects the final placement position in x & y & theta directions without stopping the movement.

Our stacking station guarantees:

- Total stack accuracy of  $+/-150 \,\mu\text{m}$
- 1 Hz technology enabling a cycle time of 1 second per MEA or BPP

After each placement, post-placement inspection will be performed to ensure that total accuracy is maintained. With cutting-edge technology and unrivaled precision, Muehlbauer's ZSW stackers redefine the assembly process, setting a new benchmark for productivity in the industry.

#### TURNKEY EQUIPMENT SOLUTIONS

Hz Line Balance
→ over 60.000 Stacks / Year
Assumptions: 1Hz|0EE 85%|3 shifts|7,5 hour|209 days
→ ca. 20 Mio Cells / Year (320 Cells / Stack)





### WIRE EMBEDDING FOR AUTOMOTIVE APPLICATIONS

### **FROM CARDS TO CARS** MUEHLBAUER'S WIRE EMBEDDING TECHNOLOGY ENTERS THE AUTOMOTIVE INDUSTRY

With decades of experience in wire processing and antenna embedding for ID and card production, Muehlbauer now brings its trusted expertise to the automotive sector. Our solutions, built on the proven MTT 2462 platform, enable high-precision, scalable, and durable wire integration - ideal for modern vehicle electronics such as heating elements, battery systems, and sensors.

# **OUR PROVEN TECHNOLOGY PLATFORM:**

At the core of our automotive wire embedding systems lies the MTT 2462 - Muehlbauer's industrial-grade platform originally developed for high-precision wire processing in card and ID production. With over 15 years of proven performance in 24/7 environments, the MTT 2462 forms a solid, adaptable foundation for demanding applications in the automotive sector.

- Robust machine frame with modular expansion options
- Combines ultrasonic wire embedding and thermo-compression welding
- Designed for long-term use with minimal maintenance
- Fully software-controlled setup via intuitive HMI interface
- Scalable for prototyping, small series, and high-volume production

#### MTT-ST Large-Format Wire Embedding

- Single table system based on MTT 2462 frame with large Y-table (up to 1500 x 1000 mm)
- Sheet size up to 1200 x 1000 mm
- Vacuum table ensures precise material handling
- Equipped with Amada welding unit
- Head configurations:
- » up to 12 Slim heads for wire embedding only » up to 6 Combi heads for embedding + welding
- Available as semi-automated solution or integrated into robotic production lines

### **3D EMBEDDING UNIT** Wire Embedding on Complex Surfaces

- Robotic system for 3D integration
- Ideal for steering wheels, seat heaters, curved interiors
- Compatible with Combi head or Slim head options

# MTT 2462

### MTT XL **High-Volume Wire Embedding**

The new MTT XL platform expands Muehlbauer's wire embedding portfolio with a high-performance solution for large-format, high-throughput production. Available in two configurations:

- MTT XL WE Wire Embedding only
- MTT XL ETC Wire Embedding + Module Placement & Welding

**KEY FEATURES:** 

- Supports 2 12 Slim Heads
- Vacuum table: 800 x 850 mm (layout-specific zones)
- Sheet sizes: min. 264 x 88 mm (2 heads), max. 750 x 800 mm (12 heads)
- Semi-automated standard: automation possible on request

#### ETC MODULE PLACEMENT & WELDING:

- Double-track layout for increased UPH
- PVC antennas: 300 pcs/hr/head » 8x6 layout = 2,400 antennas/hr • Enables fast layout adaptation and testing of new materials or • PC antennas: 250 pcs/hr/head » 8x6 layout = 2,000 antennas/hr designs



#### MTT LAB **Compact System for Prototyping & Custom Development**

- Equipped with 1x Y-table (600 x 1000 mm) and vacuum system for precise material handling
- Includes 1x combi head and 1x welding unit
- Ideal for research, prototyping, and small series production

### ADAPTING OUR TECHNOLOGY FOR PRECISION AUTOMOTIVE APPLICATIONS

Muchlbauer's wire embedding technology brings unmatched precision and adaptability to automotive manufacturing, providing reliable solutions across a wide range of applications:

- Heating elements for steering wheels and seats
- Battery management system (BMS) connections
- · Power distribution via foil-based wire harnesses
- Sensor integration and anti-freeze protection (e.g. headlights)
- Wireless energy transfer for infotainment or sensors
- Hands-on detection and soft-touch interfaces



### TECHNOLOGY HIGHLIGHTS FOR AUTOMOTIVE USE

Our wire embedding systems are engineered for reliable performance on complex materials and layouts – with fine-tuned control over every step of the embedding and welding process to meet the high standards of automotive electronics.

- Ultrasonic wire embedding: Precise and clean integration into various materials like PC, Teslin, leather, foam, PET-G
- Thermo-compression welding (Combi Head): Reliable bonding of wires to contact pads or components
- Head configurations: Up to 12 Slim Heads (embedding only) or 7 Combi Heads (embedding + welding)
- **Repeatability:** ± 0.05 mm (embedding), ± 0.01 mm (welding)
- Layout flexibility: Fast changeover for new designs and materials, ideal for development and mass production
- Material versatility: Handles substrates from  $80 500 + \mu m$  and copper wire from  $\emptyset 0.08 0.2 + mm$
- Automation-ready: Optional robotic integration or manual/semi-automatic operation

### MUEHLBAUER SOLUTIONS FOR AUTOMOTIVE APPLICATIONS – SYSTEM OVERVIEW

Version	Version Basic machine frame	Sheet size	Max. n he	umber of ads	UPH	UPH example	UPH example	axis	position xis repeatability		sheet loading
Version		(X Y; mm)	Slim	Combi	inlay / hour	8 x 6, PVC, (CL)	8 x 6, PVC, (DI)	accuracy	cy embedding weld		manual / automatic
MTT 2462 WE	MTT 2462 v. 2025	600 x 600 (ID formats)	10	n/a	*	n/a	2400	+/-0,006	+/-0,05	n/a	manual
MTT 2462 WE-A	MTT 2462 v. 2025	600 x 600 (ID formats)	10	n/a	*+**	n/a	2400**	+/-0,006	+/-0,05	n/a	automatic
MTT 2462 ETC	MTT 2462 v. 2025	600 x 600 (ID formats)	n/a	7	up to 1400	1400	1800	+/-0,006	+/-0,05	+/-0,01	manual
MTT 2462 ETC-A	MTT 2462 v. 2025	600 x 600 (ID formats)	n/a	7	up to 1400	1400	n/a	+/-0,006	+/-0,05	+/-0,01	automatic
3D	special base stand	$\sim$ 400 x 400, 3D objects	1	1	n/a	n/a	n/a	+/-0,05	+/-0,1	+/-0,1	automatic
MTTeco	MTTeco	770 x 800	12	n/a	*	n/a	2400	+/-0,05	+/-0,1	n/a	manual / automatic
MTT XL WE	MTTeco	770 x 800	12	n.n.	*	n/a	2400	+/-0,02	+/-0,05	n/a	manual / automatic
MTT XL ETC	MTTeco	770 x 800	12	n.n.	*	2400	n/a	+/-0,02	+/-0,05	+/-0,05	manual / automatic
MTT Lab	MTT 2462 v. 2025	600 x 1000	n.nn	2	n/a	n/a	n/a	+/-0,006	+/-0,05	+/-0,01	manual / automatic
MTT - ST	MTT 2462 v. 2025	1500 x 1000	12	6	n/a	n/a	n/a	+/-0,006	+/-0,05	+/-0,01	manual / automatic
IAL	ASC/IAL Basic frames	width 800	12	n.n.	*	2400	2400	+/-0,05	+/-0,1	+/-0,1	automatic



### SOFTWARE



#### MB PALAMAX<sup>®</sup> & MB VISION 100% TRACEABILITY & QUALITY

Our machines have a unique combination of vision systems communicating with MB PALAMAX<sup>®</sup> industry 4.0 traceability software. This combination ensures that each process performed by the machine is inspected and evaluated whether the process has been performed correctly or must be rejected. All performed processes, images, data, etc., are automatically communicated with our MB PALAMAX® system, which evaluates the data and creates detailed reports, which can be customized towards the needs of operation management. MB PALAMAX<sup>®</sup> can be easily controlled via smartphone or tablet, which provides the perfect flexibility to manage your production from wherever you prefer.





#### A PLUG AND PLAY TOOL FOR MACHINE PERFORMANCE MONITORING

MB PALAMAX<sup>®</sup> Pico delivers real-time machine monitoring without additional hardware. Perfect for single-machine operations, internal diagnostics, and customers seeking insights without extensive investment. Experience the essential monitoring capabilities of our MB PALAMAX® system in an accessible, lightweight solution compatible with Windows, Linux, and Mac.

Whether you're seeking immediate performance data or want straightforward operational insights, MB PALAMAX® Pico delivers exactly what you need without overwhelming complexity.

Compatible with Windows, Linux, and Mac platforms, Pico for ultimate flexibility. Experience the power of a machine performance monitoring in a package designed for single-machine focus and discover why MB PALAMAX<sup>®</sup> Pico is the perfect entry point to total process transparency.

PICO OFFERS FOCUSED FUNCTIONALITY

- · Real-time performance monitoring
- Essential reporting capabilities
- · Streamlined user management
- Secure license administration

Feature	MB PALAMAX <sup>®</sup> Pico	Full MB PA
Real-time monitoring	$\checkmark$	$\checkmark$
Historical statistics	Limited	Comprehen
Reporting capabilities	Basic	Advanced &
Track and Trace	Basic (soon)	Comprehen
Remote machine control	—	$\checkmark$
Change auditing	— // // //	$\checkmark$
Multi-machine support	-7/10/10/10/10	$\checkmark$
Data storage	Limited	Unlimited
Hardware requirements	No additional hardware	Scalable op





### **TURNKEY SOLUTION PROVIDER** A Reliable Service Partner Worldwide

With our well-organized service and highly qualified experts, we ensure efficient solutions to keep your machines running smoothly. In the case of any issues, we act fast to minimize downtime and keep your operations on track !

#### • 24/7 Availability

» Always available for our customers via phone/hotline

#### • Service Hubs Worldwide

- » Over 40 service hubs across every continent
- » No matter where you are, help is never far away

#### Remote Support

» Quick issue resolution through our remote service

#### • On-Site Support

- » We offer on-site support when needed
- » Fast assistance thanks to our short distances

#### • Highly Qualified and Trained Service Staff

» Our service engineers and technicians are highly skilled and well-trained for any task

#### • Regular Maintenance

» MB ATECH offers regular maintenance to ensure the long-term quality and performance of our machines

#### MB Service Desk

» Get in touch with our specialists immediately via our unique MB Service Desk platform

#### • MB Spare Parts Catalogue

- » Access 3D availability of equipment and order spare parts easily
- » Production guaranteed for 10 years



Service Hub United Arab Emirates

Service Hub India

Production Center China

Service Hub Taiwan

Production Center Malaysia

Service Hub Australia Service Hub New Zealand

### NOTES





#### **eMOBILITY TECHNOLOGY CENTERS**

#### MUEHLBAUER GERMANY

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