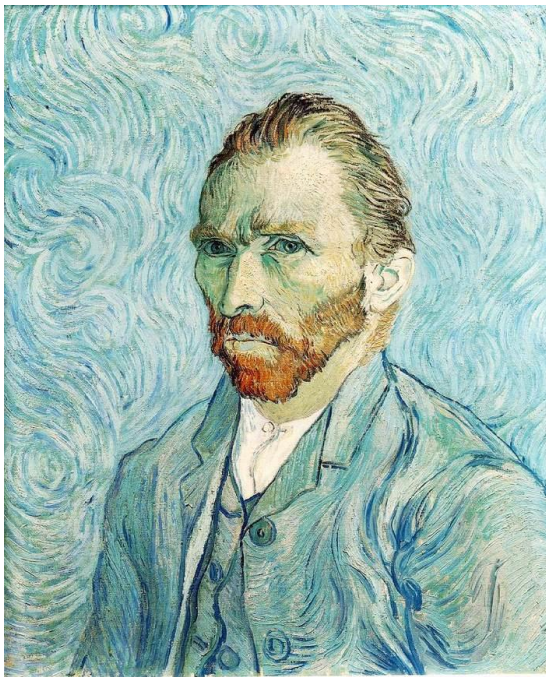


EMBEDDED PICTURE TECHNOLOGY

Manuel Meindl (M.Eng.)

Technical Project Manager
Document Solution





Images: <https://www.goodreads.com>

“What color is in a picture,
enthusiasm is in life.”

Vincent van Gogh



- Revolution and development in color picture technology
- MB color family (including D2T2 and MB Alfresco Picture Technology)
- MB Embedded Picture





COLOR PICTURE TECHNOLOGY



Revolutions in Picture Technology



Images: wikipedia, fotolia

Painting
ca. 60.000
years old

Woodcut
400 BC

Camera obscura
1500

Film photography
1876

Polaroid
1947

Digital
1991

Revolutions in Picture Technology for Security Documents



Mühlbauer
High Tech International



Images: wikipedia, PRADO, Mühlbauer Group

Signature
450 BC

Real
Picture
ca. 1900

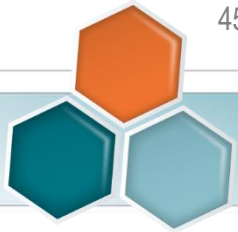
Photographic
process
ca. 1950

Inkjet
printing
ca. 1985

Dye-sublimation /
Thermal transfer
printing

High secure
Greyscale
laser picture

High secure
Color picture



5/8/2019



MB COLOR FAMILY



MB D2T2 PICTURE



MB ALFRESCO® PICTURE



MB EMBEDDED PICTURE



Images: Mühlbauer Group

- Different technologies available: Laser, inkjet, dye sub, retransfer or combination
- Different locations/layers: Embedded / on top / combination



COLOR PICTURE SOLUTION



- Protective adhesive layer
- MB D2T2 Picture on card surface
- Laser engraving
- Blank card



PERFECT FOR
DECENTRALIZED
INFRASTRUCTURE



HIGH RESOLUTION
COLOR PICTURE
(600 dpi)



COLOR PICTURE
COMBINED LASER
ENGRAVING



MB ALFRESCO PICTURE



COLOR PICTURE SOLUTION



- Separation of color picture into CMY and black
- Laser engraving of black text and black picture elements inside card body
- Inkjet printing of CMY elements on card surface



Images: Mühlbauer Group



COLOR PICTURE SOLUTION

Secure Coating

**MB ALFRESCO
PICTURE (CMY)**

**Laser Engraved
Image (Black)**

**Laser Engraved
Text**



Images: Mühlbauer Group



COLOR PICTURE SOLUTION

Secure Coating

**MB ALFRESCO
PICTURE (CMY)**

**Laser Engraved
Image (Black)**

**Laser Engraved
Text**



Images: Mühlbauer Group



COLOR PICTURE SOLUTION

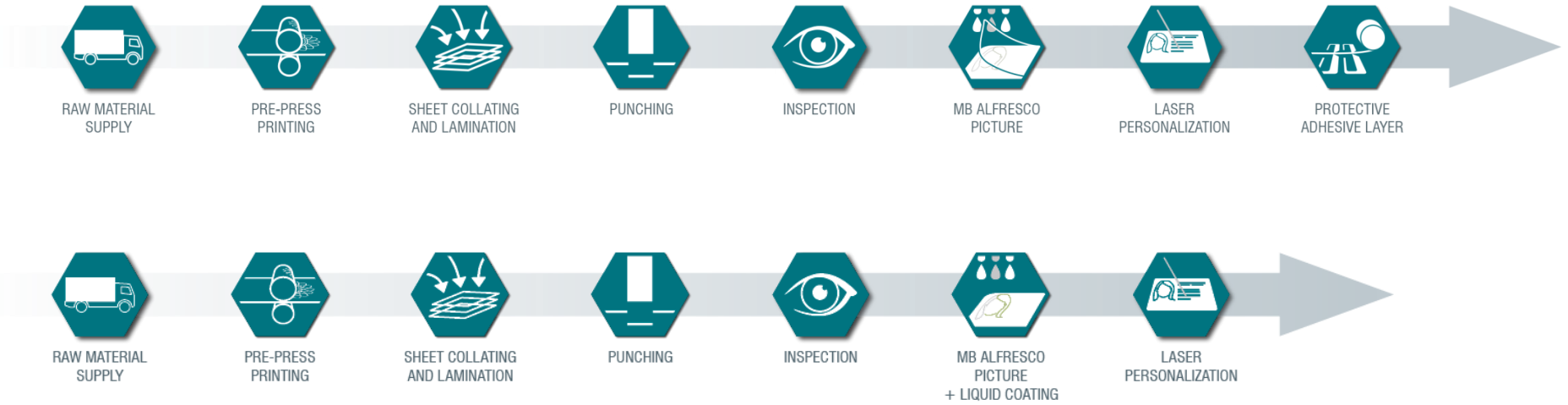


Images: Mühlbauer Group

- Coating applied in the course of printing process
- New design and security features possible (e.g. personalization elements, relief, UV fluorescence)
- No limitation of existing technologies and features



PROCESS CHAIN



COLOR PICTURE SOLUTION



LIFETIME OF MORE
THAN 10 YEARS



HIGH RESOLUTION
COLOR PICTURE
(600 dpi)



COLOR PICTURE
COMBINED LASER
ENGRAVING



HIGHEST
DURABILITY



PERFECT LIGHT
FASTNESS





MB EMBEDDED PICTURE



WHY EMBEDDED PICTURE?

„341,956 blank EU travel documents in criminal hands“

A classified Dutch government report has revealed that criminals stole 341,956 passports, identity cards, visa stickers and drivers' licences from European government facilities since 2000.

Netherlands, NRC Handelsblad, February 08, 2010

„500 blank Canadian Forces ID cards went missing in 2014“

Canada, National Post, September 28, 2016

„Hundreds of blank passports stolen from citizen services“

Denmark, CPH post online, September 25, 2014

„35,000 stolen blank Italian ID Cards“

TrusID, February 11, 2012

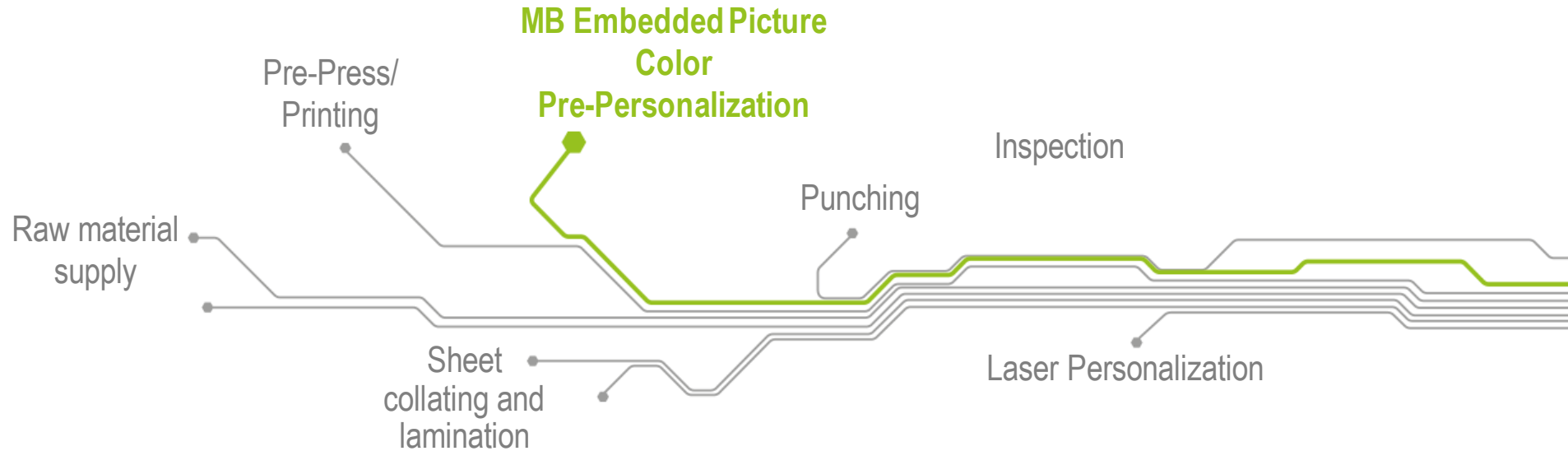
“Blank documents stolen from the Driver & Vehicle Licensing Agency”

UK, November 28, 2012

“Thousands of blank UK passports stolen in raid could be used in fraud or terrorism”

UK, The Guardian, July 30, 2008





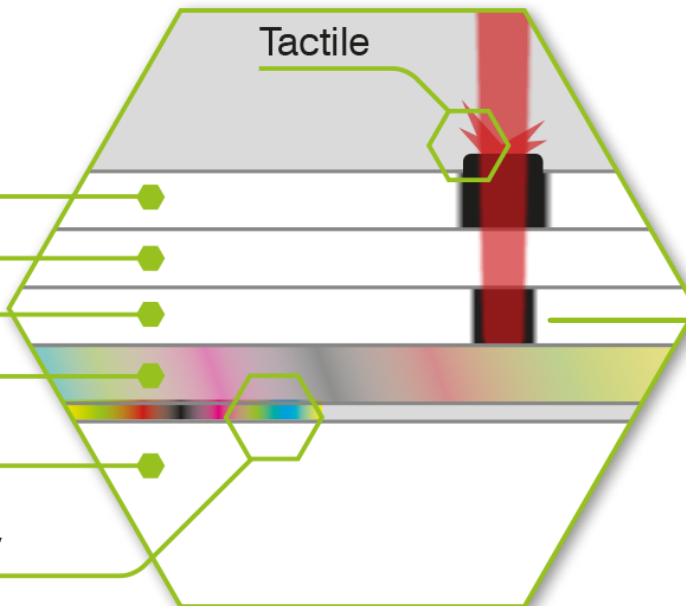


HIGH RESOLUTION COLOR PICTURE INSIDE THE DOCUMENT BODY



Color picture embedded inside card body

Laser active layer
Laser inactive layer
Laser active layer
Layer with design
Core layer



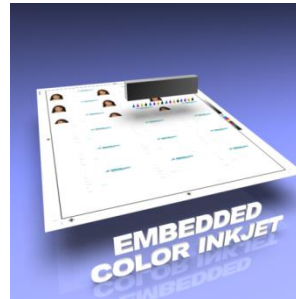
MARTINA
F UTO 01.01.1
0123456789 ID000
31.12.2024 MÜHLE

Laser engraving



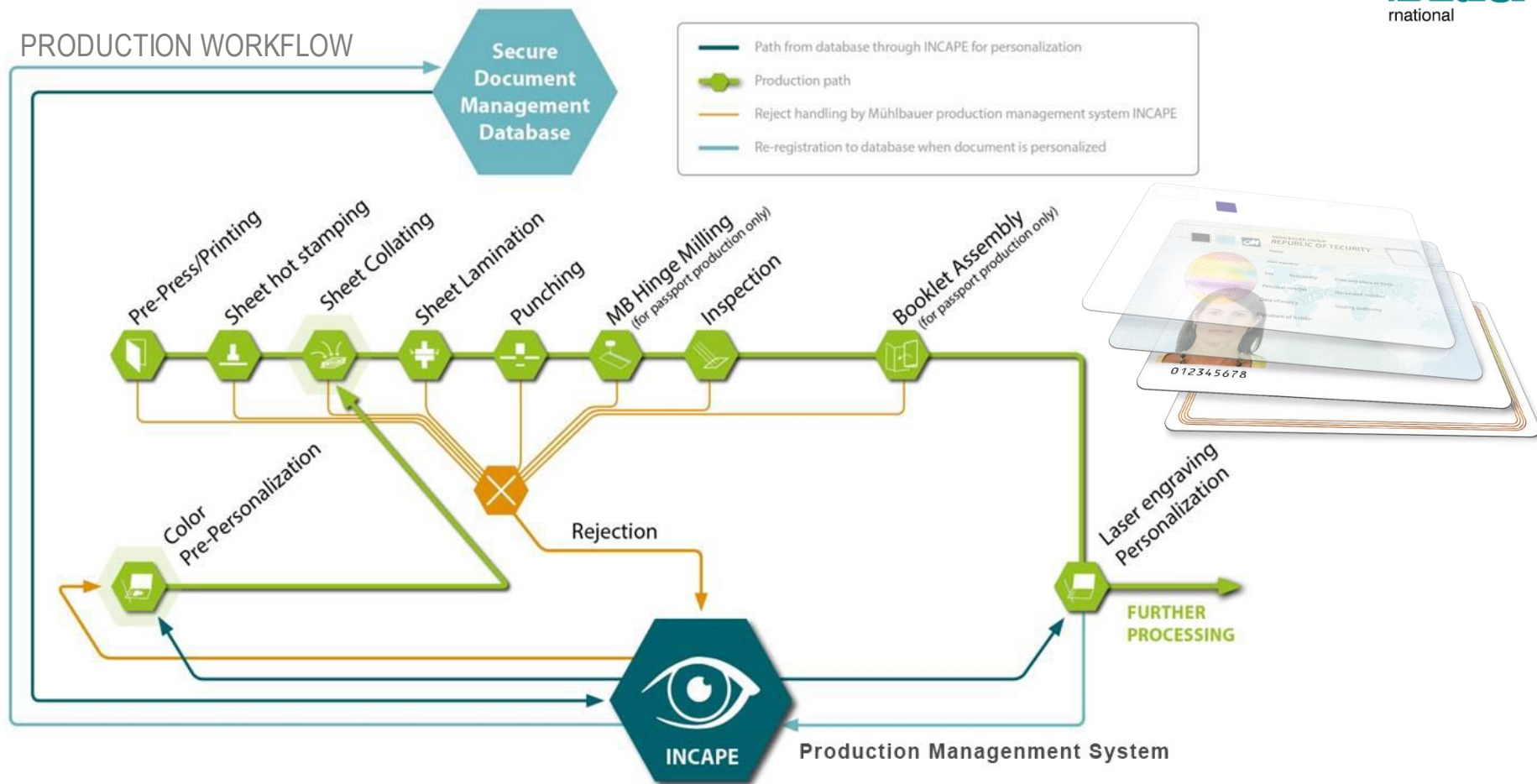
ASP (AUTOMATIC SHEET PERSONALIZATION)

- Highest print quality (1440DPI, full color, → easiest holder identification)
- Use of market proven inkjet technology (low invest, easy to use, fully automated)
- Freely scalable machine concept for mid to high volume production
- Backup solutions
- Secure and economic solution



MB Embedded Picture

PRODUCTION WORKFLOW



QUALIFICATION STANDARDS

**Surface
Abraison**



Bending



Torsion



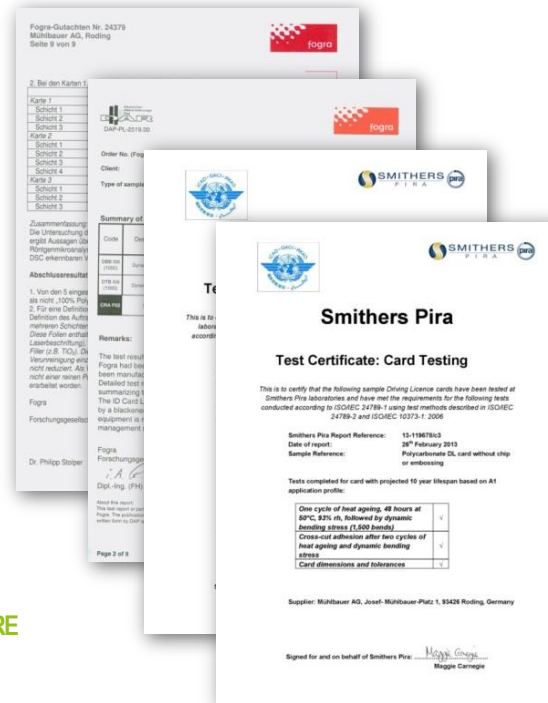
Delamination



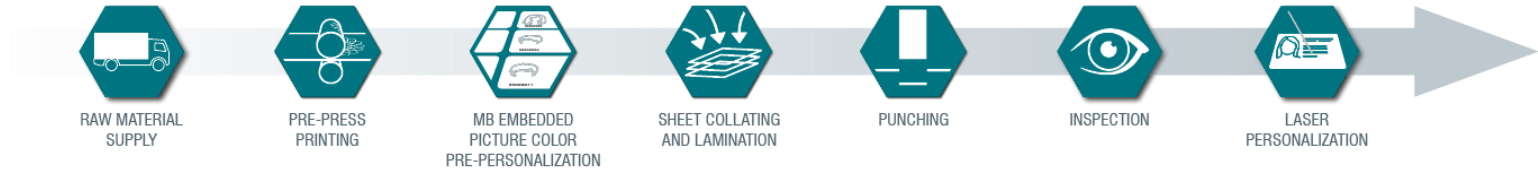
Light fastness



MB EMBEDDED PICTURE
ISO/ICA0



HIGH RESOLUTION COLOR PICTURE INSIDE THE DOCUMENT BODY



ADVANTAGES AND BENEFITS



LIFETIME OF MORE
THAN 10 YEARS



HIGH RESOLUTION
COLOR PICTURE
(1440 dpi)



NO BLANK
DOCUMENTS



COLOR PICTURE
INTEGRATED INTO
THE CARD BODY



LATEST POLYMERE
DOCUMENT
MATERIALS

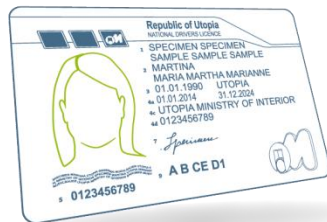


MB Embedded Picture

MB EMBEDDED PICTURE can be used for polycarbonate or similar material keeping the benefits in term of durability and resistance against environmental influences of the product.



ID card



Drivers license



Passport eHolderpage



Passport Flexpage in combination with eCover

...and many more



REFERENCES



National identity document projects for Bosnia and Herzegovina

First national wide ID document project including national eID card, drivers license and passport with polycarbonate datapage utilizing the embedded picture technology.



CONCLUSION

- Color picture with highest printing quality (1440 dpi ,full color)→ easier and faster holder verification
- No blank documents
- 100% traceability including reject handling
- No special raw material required
- No additional high sophisticated equipment needed compared to competitor solutions (e.g. multiple laser)
- Use of market proven inkjet technology (low invest, easy to use, fully automated)
- No limitations in terms of security features
- Freely scalable machine concept for low to high volume production
- Backup solutions
- Secure and economic solution



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